



HEATLESS DESICCANT AIR DRYER

SERIES 2 DRYER USER GUIDE:

Contents	Page
1. General information	3
1.1. Document introduction	3
1.2. Support and Manufacturers details	3
1.3. Warranty Guidelines	4
1.4. Packaging	4
2. General safety	5
2.1. Intended Use	5
2.2. Personnel	5
2.3. Safe Handling	5
3. Technical Description	6
4. Technical Specification	6
5. Product Contents	7
6. Product Dimensions	8
7. Equipment Overview	9
8. System Layout	10
8.1. Typical Installation NDL 060-090	10
8.2. Typical Installation NDL 100-130	10
8.3. Site Location	11
9. Electrical Installation	12
10. Dryer Operation	13
10.1. Dryer remote control (if required)	13
10.2. Dryer Start-up	14
10.3. Monitoring dryer performance (Energy saving option)	15
10.4. Shutdown procedure	15
11. Maintenance	16
11.1. Maintenance guidelines	16
11.2. Cleaning	16
11.3. Daily checks	16
12. Servicing	17
12.1. Guidelines	17
12.2. Procedures	18
12.3. Additional Kits	18
13. Troubleshooting	19

1. General Information

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1.1 Document Introduction

This manual provides factory prescribed installation and maintenance procedures for a nano-purification solutions compressed air dryer. The procedures illustrated in this document are only to be performed by authorized personnel. For further information regarding the procedures outlined in this document contact nano-purification solutions before proceeding.

Read this document carefully before attempting to install or operate the dryer. This document should be permanently available at the dryer installation site and be kept in an easily accessible place alongside the dryer.

1.2 Support

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Annotations:



CAUTIONS: indicate any situation or operation that may result in potential damage to the product, injury to the user, or render the product unsafe.



NOTES: highlight important sections of information where particular care and attention should be paid.

1.3 Warranty Guidelines

All products are supplied with a 5 year manufacturer's warranty from the date of purchase, when purchased with an ES (Energy Saving) system and installed and maintained in accordance with the manufacturers guidelines. Only genuine service parts should be used and no modifications made. For further information please contact nano-purification solutions.

1.4 Packaging

All products are securely packaged in a specifically designed wooden packing box. The dryer will be held in a horizontal position by wooden struts; using straps to secure the product to the box base. The box top cover can be removed by removing the 4 fixing screws and lifting off in one piece.

Damage to Packaging

- Check immediately to establish whether damage has occurred to the external packaging and if the damage extends to the product inside.
- If there is damage to a product, contact the relevant supplier immediately.



In no circumstances must a damaged product be used in operation. Using damaged products can lead to irreparable functional faults or cause serious physical harm.



The support packing box permits longitudinal stacking; however the central section of the packing box should not be considered load bearing.

2. General safety



For your own safety, when carrying out work on this product, all relevant national safety regulations must be complied with relating to pressurized and electrical systems.

2.1. Intended use of the Product

The dryer is exclusively intended for the treatment of compressed air, which is free from bulk water, oil and solid matter constituents.

The product should be located within a building and protected. The dryer must be operated only in accordance with the data on the rating plate. Any operations that do not comply with those stated on the product rating label will render the warranty void.



This product is only designed to operate at pressures of between 58 - 232 psig (4 - 16 barg). It is not suitable for pressures in excess of 232 psig (16 barg).



IMPORTANT: It is essential that the system into which the dryer is installed is fitted with a pressure limiting/relief device. This device should be between the compressor and the dryer. The device must be set to prevent the maximum working pressure of 232 psig (16 barg) from being exceeded.

No modifications must be made to the product. Any modifications may reduce the operational safety of the product and invalidate the manufacturer's warranty. This could potentially result in damage to the product and serious personal injury.

2.2. Personnel

Only authorized, competent and trained personnel are permitted to work on this product. This user guide is intended solely for such personnel and is to be used only as a reference; it should not be used to replace conventional training.

2.3. Safe Handling

Please ensure the relevant safe engineering practices and handling procedures are employed when handling, installing and operating this product. Ensure that the equipment is depressurized and electrically isolated prior to carrying out any of the scheduled maintenance instructions specified within this user guide.



A suitable lifting aid must be used to minimize the risk of physical injury or damage to the product.



In no circumstances must a damaged product be used in operation. Using damaged products can lead to irreparable functional faults or cause serious physical harm.

3. Technical Description

The n-psi dryer uses the pressure swing adsorption principle of drying compressed air, utilizing two identical columns each containing a hygroscopic desiccant bed.

- Inlet filtration removes water, oil aerosols and particles (Inlet filtration supplied separately).
- Wet air enters the dryer through the inlet valve and is directed into one of the columns.
- Each column contains a densely filled desiccant cartridge.
- Air then passes through the desiccant cartridge where any remaining moisture is adsorbed.
- Simultaneously, a small amount of dry filtered air is counter flowed down through the other desiccant cartridge and exhausted to atmosphere, removing the moisture and regenerating the desiccant bed.
- The dryer controller periodically switches columns after top end repressurization; ensuring a continuous supply of dry air at constant pressure. The dryer can also be controlled using a Zero Volt signal from the compressor. This energy saving mode senses when the compressor is switched off and stops the dryer operation until the compressor restarts.
- The dry air passes out through the final particulate filter (<1micron/ISO8573.1 Class 2).

4. Technical Specification

Specification	
ISO 8573 - 2:2001 Quality Classes	Class 2: Water: -40°F (-40°C) PDP Class 2: Dirt: 1µm
Minimum working pressure	58 psig (4 barg)
Maximum working pressure	232 psig (16 bar)
Power Supply	100 - 240v AC / 50 - 60Hz
Minimum inlet temperature	34.7°F (1.5°C)
Maximum inlet temperature	122°F (50°C)
Ambient Temperature	34-122°F (1-50°C)
IP Rating	IP54 / NEMA 3
Power	38W
Noise	<80dB (A)

- Flow rate based on air inlet pressure of 100 psig (7.0 barg) and temperature of 95°F (35°C).
- For dryer performance at other inlet conditions or -100°F (-70°C) dewpoint requirements, contact support@n-psi.com.
- All dryers should be preceded by a coalescing filter regardless of oil or oil free applications, a nano MO1 grade coalescing filter must be installed on the inlet to the dryer.

5. Product Contents

1. **Series 2 Compressed Air Dryer**
2. **Documentation**
 - 1 x User Guide
 - 1 x Quick Start Guide
 - 1 x Declaration of Conformity
3. **Packaging**
 - 1 x Dryer support base and box cover

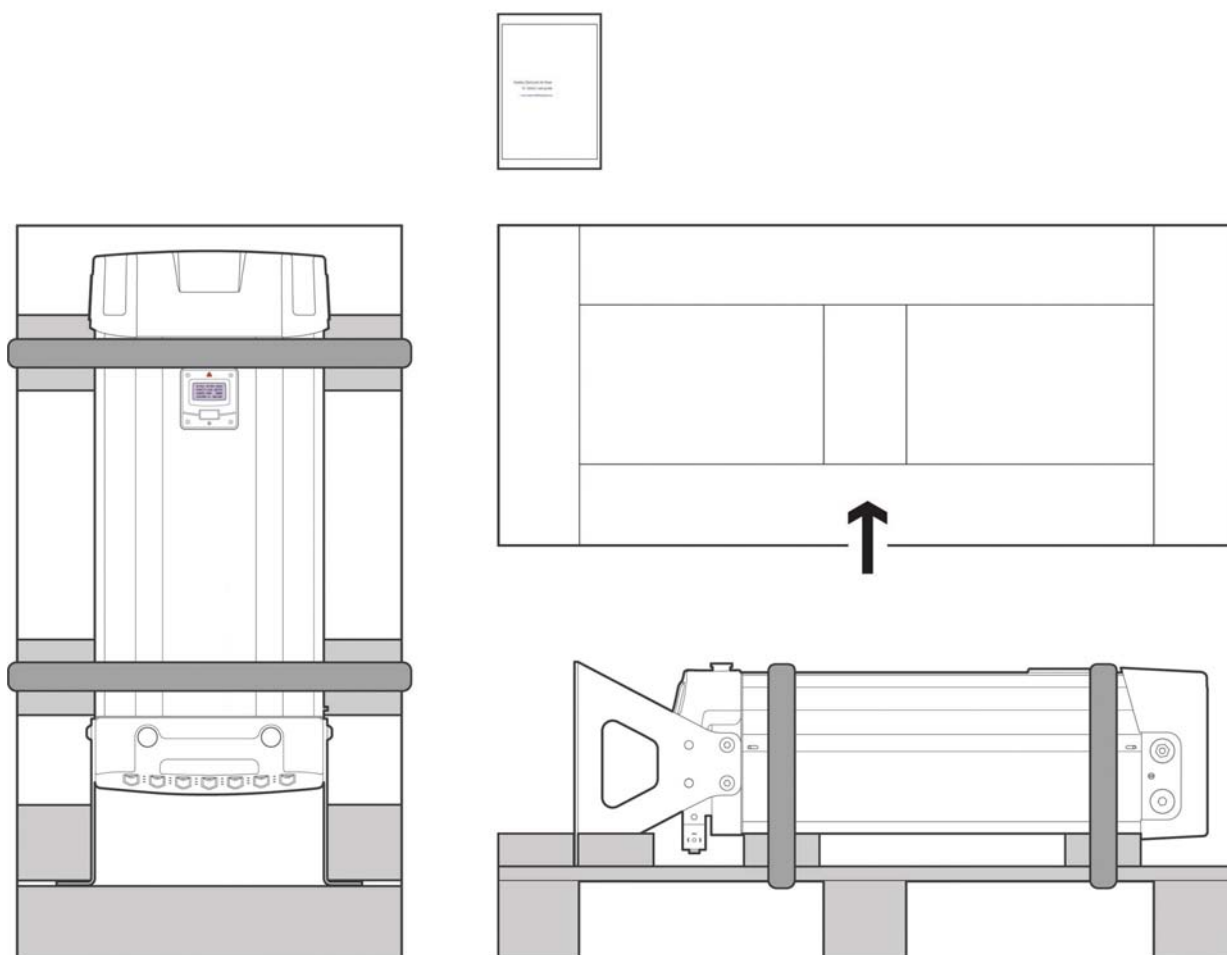
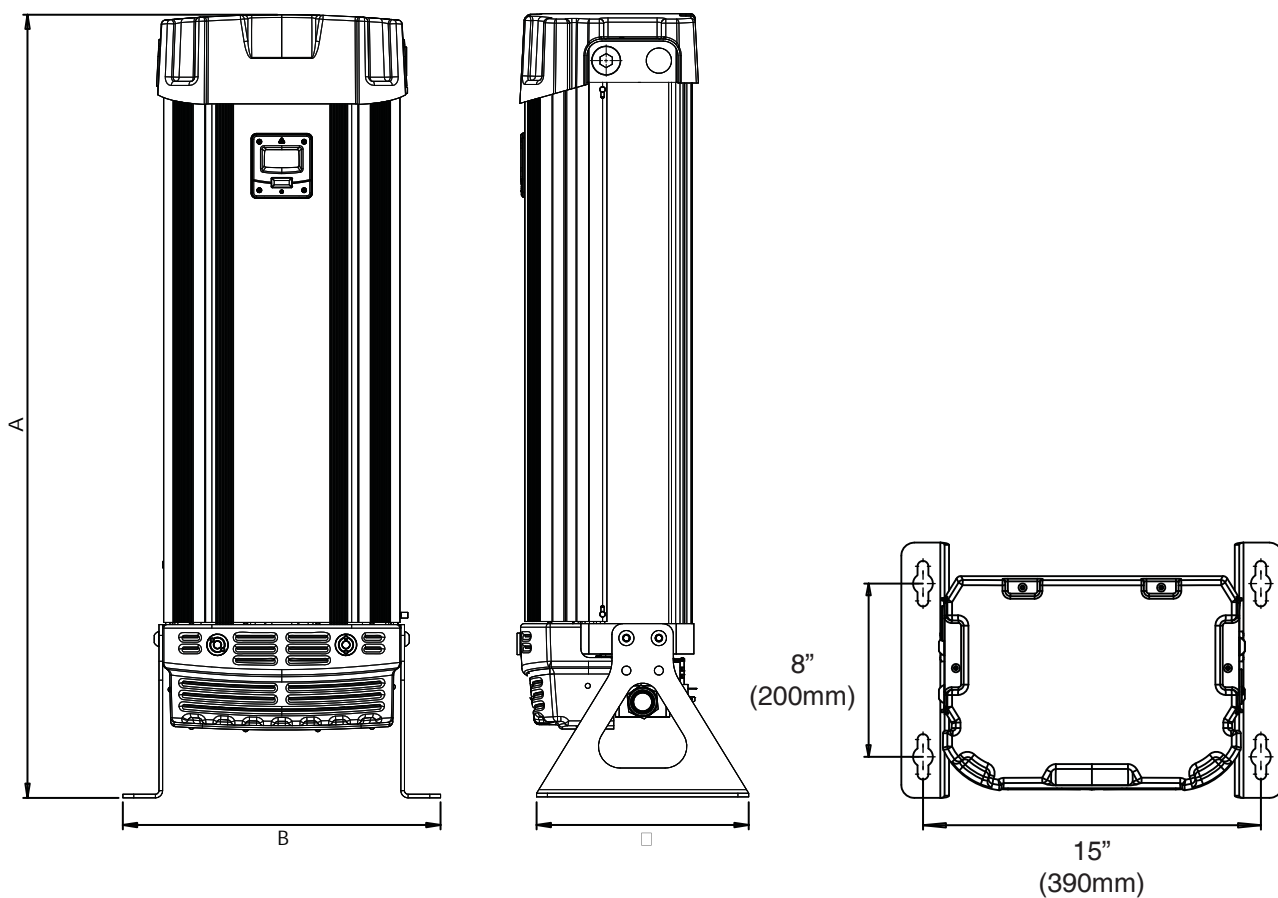


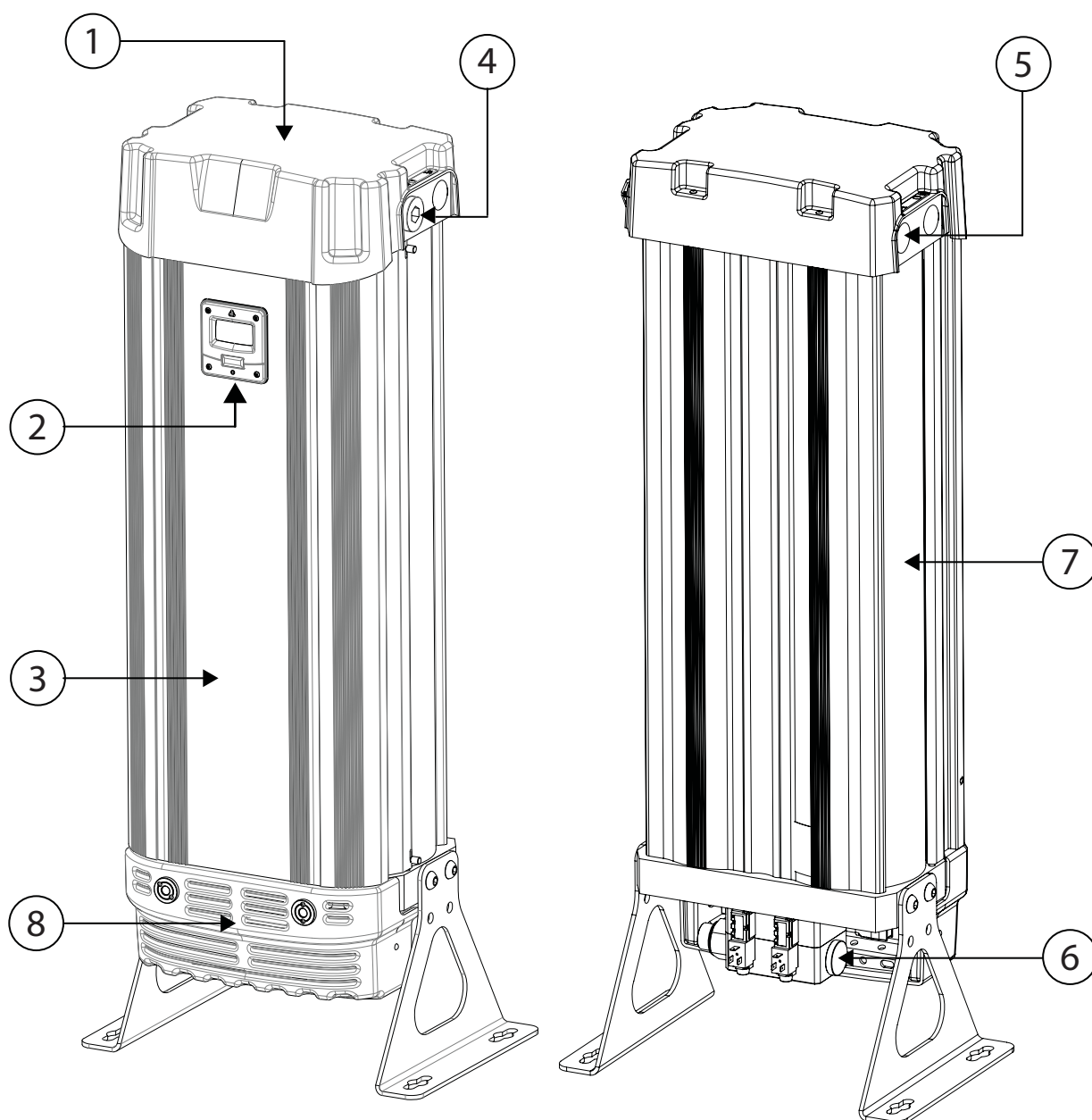
Figure 1: Contents Layout

6. Product Dimensions



Model	Inlet Flow Rate		Connection	Dimension			Weight lbs (kg)
	Nm ³ /hr	scfm		A ins (mm)	B ins (mm)	C ins (mm)	
NDL-060	59	35	1" NPT (Inlet & outlet)	30 (734)	17 (440)	12 (295)	88 (40)
NDL-070	72	42		30 (734)	17 (440)	12 (295)	88 (40)
NDL-080	91	54		36 (914)	17 (440)	12 (295)	119 (54)
NDL-090	115	67.5		36 (914)	17 (440)	12 (295)	119 (54)
NDL-100	153	90		43 (1089)	17 (440)	12 (295)	141 (64)
NDL-110	183	108		49 (1239)	17 (440)	12 (295)	172 (78)
NDL-120	229	135		59 (1489)	17 (440)	12 (295)	209 (95)
NDL-130	306	180		72 (1839)	17 (440)	12 (295)	262 (119)

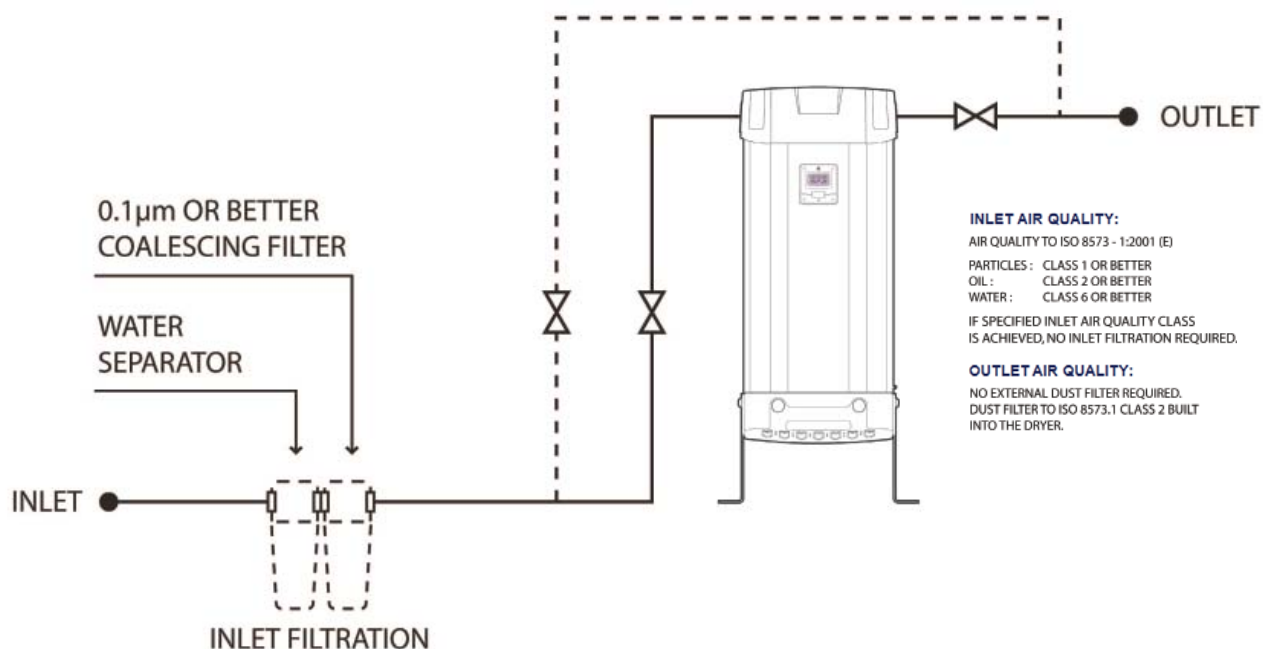
7. Equipment Overview



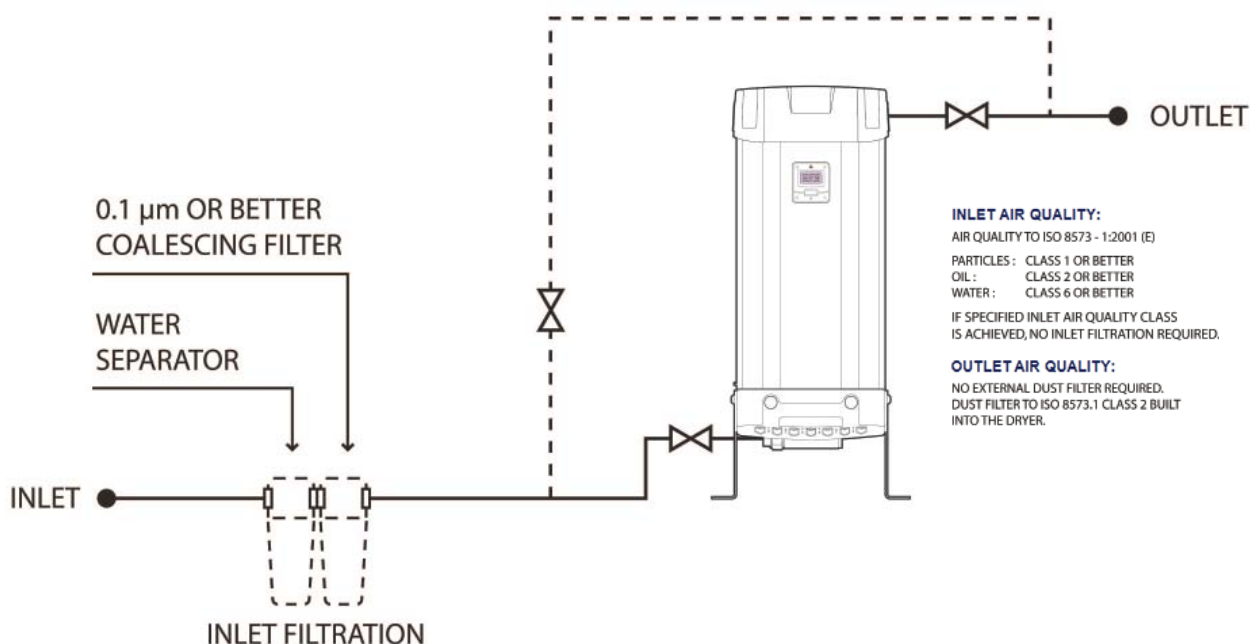
1	Dryer Top Cover	2	Controller Display Unit
3	Front Shroud	4	Air Outlet
5	Air Inlet (NDL 060-090)	6	Air Inlet (NDL 100-130)
7	Dryer Column	8	Silencer Box

8. System Layout

8.1. Typical installation NDL-060 - 090



8.2. Typical installation NDL-100 - 130

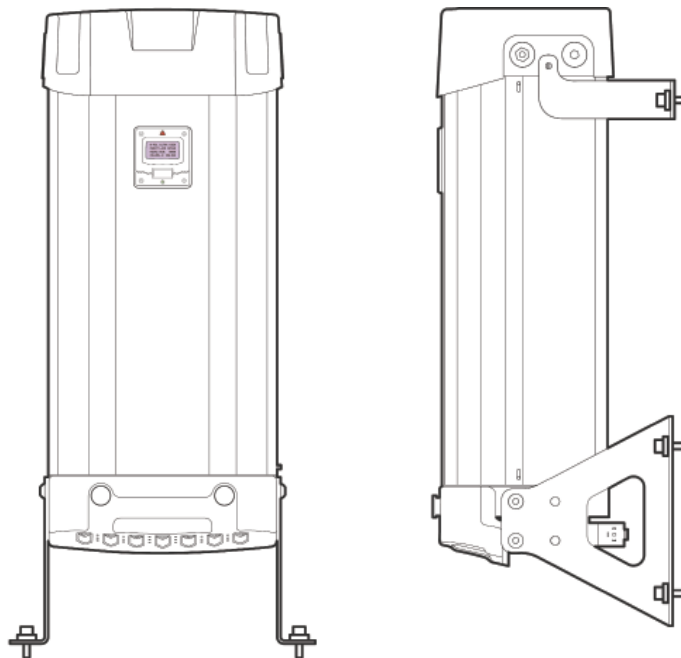


IMPORTANT: It is essential that the system into which the dryer is installed is fitted with a pressure limiting/relief device. This device should be between the compressor and the dryer. The device must be set to prevent the maximum working pressure of 232 psig (16 barg) from being exceeded.

8.3. Site Location

When selecting an installation site for the dryer, ensure the following conditions are met:

- Installation site should be located indoors on a flat surface protected from the weather and other harmful conditions.
- The ambient temperature must not drop below 33.8°F (+1°C) or exceed 122°F (50°C).
- The installation site should be level and able to support the weight of the product.
- Ensure sufficient space around the product, to allow access for operation and maintenance.
- Take into account the noise generated by the dryer exhausting while in use when considering location.



Do not attempt to wall mount dryer without wall bracket kit.

*Note: Floor and wall mounting bolts not supplied. Additional wall mounting brackets supplied separately.

9. Electrical Installation

Mains Power Connection

Supplied with 3 meters of cable:

If the cable needs to be replaced:

- Disconnect from mains supply.
- Unscrew the 4 x M5 cap head screws in order to remove the dryer top cover.
- Slide 2 x door latch pins together to allow the dryer front shroud to swing open on the hinge.
- This will expose the controller back plate and power connection (as shown in figure 8.A).

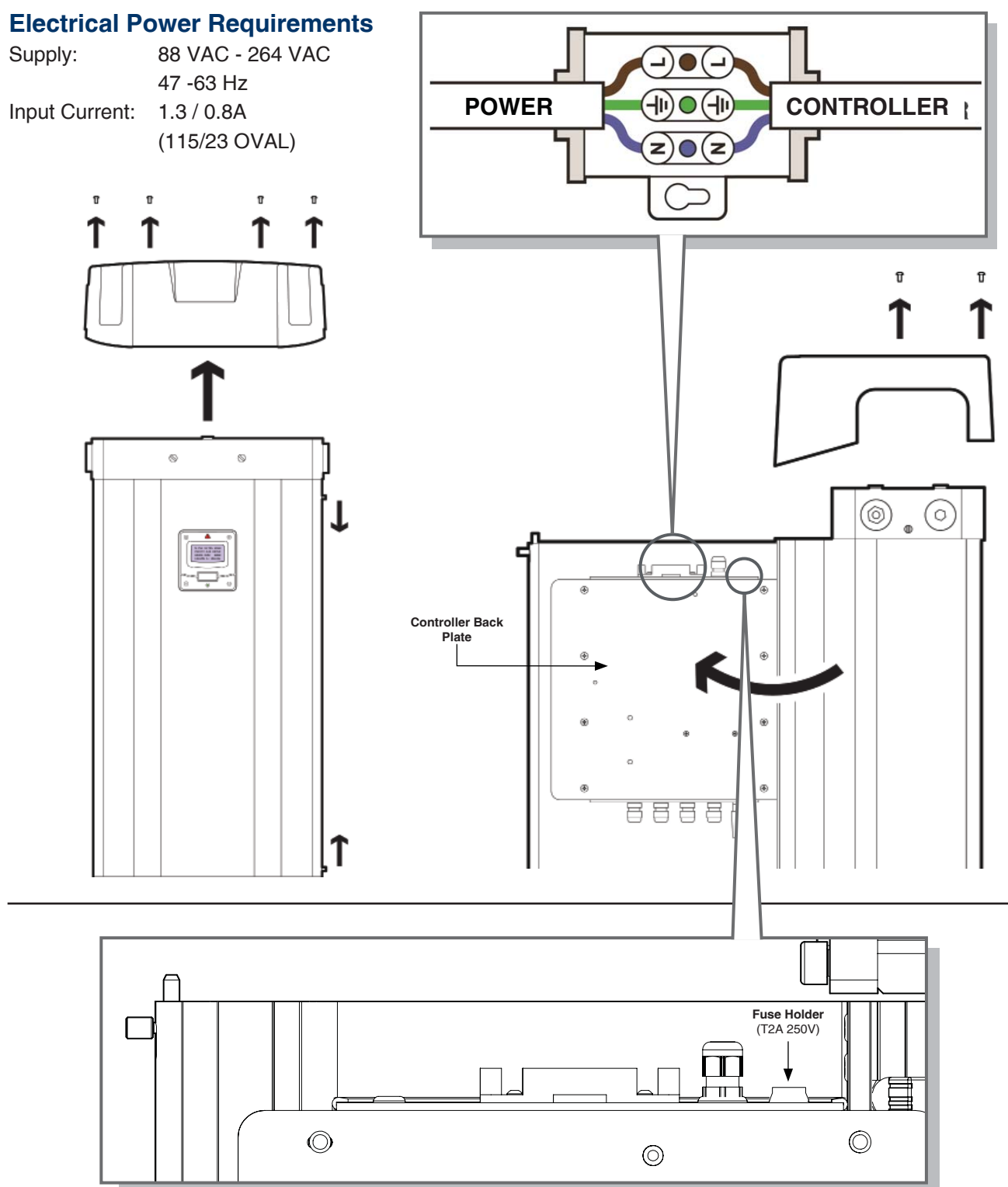
Electrical Power Requirements

Supply: 88 VAC - 264 VAC

47 -63 Hz

Input Current: 1.3 / 0.8A

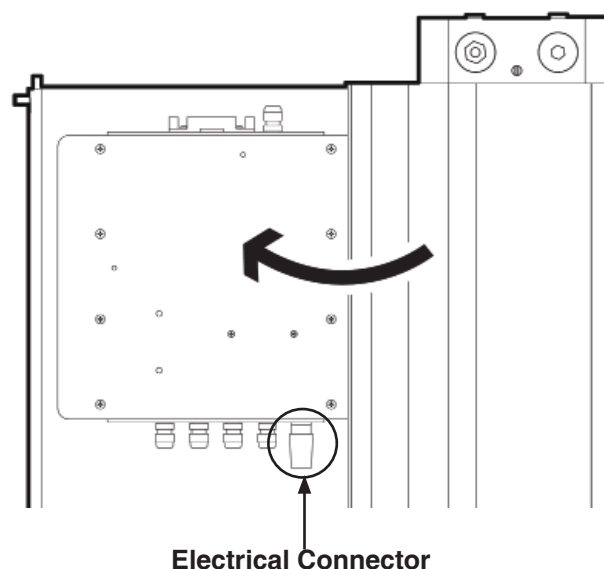
(115/23 OVAL)



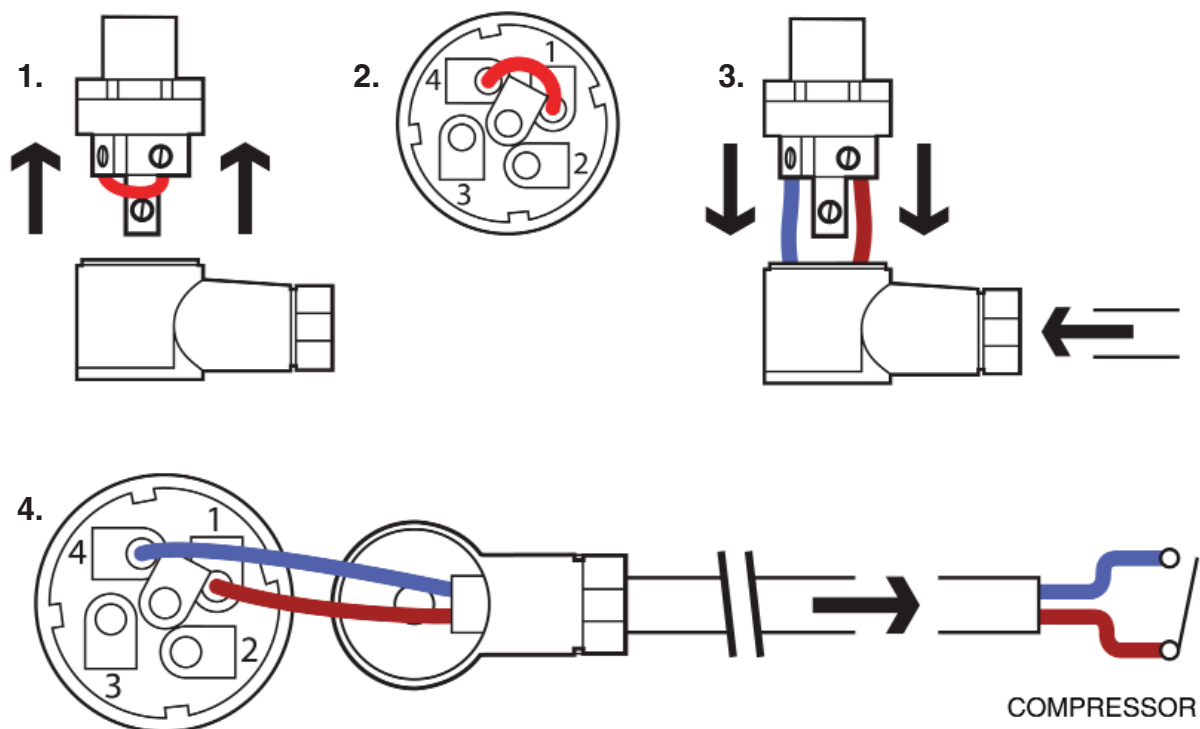
10. Dryer Operation

10.1. Dryer Remote Control (if required)

- To set up for remote control eco mode. Remove the link between pins 1 and 4 (2) in the electrical connector plug. A zero volt switching signal from the remote control needs to be connected between pins 1 and 4 (4).
- When the connection is made, the dryer will operate normally. If the connection is broken, i.e. the dryer has been remotely switched off; the dryer will also stop cycling and go into standby mode, displaying "STANDBY" on the display.



6 Pin Electrical Connector Configuration



Under no circumstances should external voltage/current be applied to pins 1 and 4, damage to the controller will occur, negating the warranty.

General Alarm Output

- Pins 2 & 3 on the electrical connector provide a zero volt alarm output for customer control panel indication. These pins are connected to a relay within the controller which will close when service, dewpoint (optional) and pressure alarm (optional) conditions arise.

10.2. Dryer Start-up

- Ensure the dryer is securely hardwired into the power source.

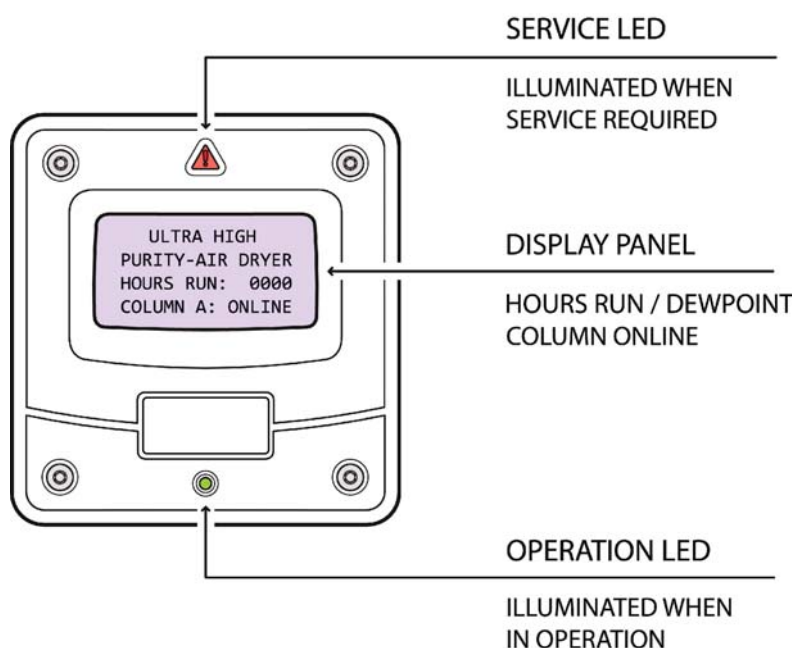


Do not allow the dryer to flow air unless powered up, switched on and cycling. Resulting effect could be desiccant contamination; requiring replacement desiccant cartridges.

- Connect all pipe work.
- Ensure the inlet operating pressure parameters are between 58-232 psig (4 - 16 barg).
- Ensure the inlet air temperature is between 35°F - 122°F (1.5°C - 50°C).
- Slowly open the inlet valve and allow dryer to pressurize.
- Turn on the power to the dryer.
- Open the outlet valve.
- The dryer will display its status and commence normal operation. When the dryer is powered up the display will show “initializing dryer” for approximately 20 seconds, ensuring the dryer is in equilibrium state before commencing operation.

10.3. Monitoring dryer performance (Energy saving option)

- The dew-point is displayed on the control panel. When the dew-point displayed is better than -54.4°F (-48°C) PDP the dryer will switch into economy mode and stop cycling. When the dew-point degrades to -43.6°F (-42°C) the dryer will restart cycling ensuring the dew-point is maintained at or better than -40°F (-40°C).
- If the dryer fails to achieve dew-point (falls below -22°F (-30°C)) the alarm output will be indicated on the front screen and the remote alarm output will activate.



12.4. Shutdown Procedure

- Close the inlet and outlet valves.



The dryer will still be pressurized! In order to depressurize the dryer; ensure the dryer is isolated from the compressed air supply source:

- Cycle the dryer at least twice to ensure the dryer exhausts and is completely depressurized.
- When fully depressurized the 'clicking' of the exhaust valves will be heard but no air exhausted.
- When the dryer is fully depressurized, isolate from the power supply.

11. Maintenance



Maintenance operations should only be carried out by authorized, suitably trained personnel.

11.1. Maintenance Guidelines

- Maintenance operations only to be conducted when the system has been shut down and fully depressurized.
- All connections must be undone with care, paying particular attention to the areas that become pressurized.
- Do not modify or adjust the control settings.
- Only certified npsi approved replacement parts to be used.
- Always check all connections for leakage and secure seating.
- Ensure all loose parts are removed or secured to the dryer before operation.

11.2. Cleaning

Clean the equipment with a damp cloth only and avoid excessive moisture around any electrical sockets. If required a mild detergent may be used, however do not use abrasives or solvents as they may cause damage.

11.3. Daily Checks

Visual and functional check of the dryer should be carried out daily:

- Check the dryer for any external damage.
Assess and eliminate any defects found.
- If the red service light appears, the dryer must be serviced.
Contact the service department and request a dryer service kit.
- Remove any loose dust or dirt from the dryer; clean all surfaces that appear to have attracted unwanted contaminants.
- Check the dewpoint sensor display (if installed). If the dewpoint is not maintained at $<-22^{\circ}\text{F}$ the reading on the display will alternate with “dewpoint alarm” every 5 seconds. The no-volt alarm will also activate.
Contact the service department and request a product service.

12. Servicing



Maintenance operations should only be carried out by authorized, competent and suitably trained personnel.

12.1. Servicing Guidelines

- Maintenance operations only to be conducted when the system has been shut down, fully depressurized and isolated completely from the compressed air and electrical supply.
- Ensure the system is in a safe condition for maintenance to be carried out on.
- Dismantle and assemble with care, paying particular attention to the areas that become pressurized.
- All gaskets removed during maintenance operations must be replaced with new gaskets.
- Do not modify or adjust the control settings.
- Only certified npsi approved replacement parts to be used.
- Always check all connections / sealing faces for cleanliness and secure seating prior to assembly.
- Ensure all components are refitted to the product before operation.
- Ensure the dryer is left operating in a safe working condition after completion of maintenance.

12.2. Service Procedures

A dryer service should take place every 2 years or 12,000 hours of operation (whichever occurs first). Service kits are available which include: replacement desiccant cartridges, seals and valves. Please contact the manufacturer or distributor for service kit information.

- **Service A - 12,000 hours (or every 2 years) service.**
Replace desiccant cartridges (NDK 060 (F)- NDK 130 (F))
Replace all gaskets and seals removed while servicing the dryer (included in relevant service kits).
- **Service B - 24,000 hours (or every 4 years) service.**
Service as above.
Replace exhaust valves. (EVK130)
Replace check valves. (CVK130)
Replace ICF valves. (IVF090 - IVF 130)
Replace Pilot valves. (PVK130) (NDL 100 - 130 Only)
- **Service C - 6,000 hours (or every 1 year) service.**
Dewpoint sensor calibration service. (NSK-0130) – (ES MODELS ONLY)

MODEL	SERVICE A Without Pre-filter Element (With Pre-filter Element)	SERVICE B	SERVICE C
NDL - 060	NDK 060 (NDK 060 F)	IVK090 + EVK130 + CVK130	NSK-0130
NDL - 070	NDK 070 (NDK 070 F)	IVK090 + EVK130 + CVK130	NSK-0130
NDL - 080	NDK 080 (NDK 080 F)	IVK090 + EVK130 + CVK130	NSK-0130
NDL - 090	NDK 090 NDK 090 F)	IVK090 + EVK130 + CVK130	NSK-0130
NDL - 100	NDK 100 (NDK 100 F)	IVK130 + EVK130 + CVK130 + PVK130	NSK-0130
NDL - 110	NDK 110 (NDK 110 F)	IVK130 + EVK130 + CVK130 + PVK130	NSK-0130
NDL - 120	NDK 120 (NDK 120 F)	IVK130 + EVK130 + CVK130 + PVK130	NSK-0130
NDL - 130	NDK 130 (NDK 130 F)	IVK130 + EVK130 + CVK130 + PVK130	NSK-0130

12.3. Additional Kits

Wall Mounting kit: NMK-130

2 x Additional brackets supplied to support the dryer when wall mounting.

ES Upgrade Kit

Converts a standard dryer to an Energy saving model



Please refer to the Series 2 Dryer service guide for instruction regarding carrying out a service.

13. Troubleshooting

Problem	Problem Caused	Solution
Poor dew point performance	<ol style="list-style-type: none"> Insufficient inlet pressure Electrical Fault Moist or contaminated desiccant Too high air consumption Excessive inlet air temperature Insufficient purge air. Exhaust silencer blocked 	<ol style="list-style-type: none"> Inlet pressure min 58 psig (4 barg). If not adjust inlet pressure settings. Ensure the power is on and the dryer control panel is illuminated; check the dryer is cycling correctly. Eliminate the cause of contamination. Replace desiccant cartridges – do not re-use. Ensure the performance of the dryer matches the required system air consumption. Check against technical specification. Purge incorrectly adjusted. Consult service personnel to adjust settings (Factory pre-set). Consult service personnel.
Failure of dryer to cycle	<ol style="list-style-type: none"> Controller not functioning correctly Controller not illuminated Insufficient inlet pressure Failure to de-pressurize when cycling. Outlet flow stops 	<ol style="list-style-type: none"> Ensure the controller is powered; check the on screen column status to ensure it is powering the solenoid valves during normal cyclic operation. Inlet pressure min 58 psig (4 barg). If not adjust inlet pressure settings. Check power to unit & fuse. Solenoid valve not functioning correctly; if there is power to the coil, replace valve. A correctly working valve outputs an audible click when it energizes. Check inlet air supply.
Constant depressurization	<ol style="list-style-type: none"> Failure to initialize dryer Erratic air flow from exhaust 	<ol style="list-style-type: none"> Switch off and restart dryer. Ensure dryer is pressurized before powering dryer to allow dryer to initialize before commencing operation. Faulty or damaged valve; service required.

Reference to known issue

Opening the inlet valve too quickly

Valve should be opened slowly allowing the pressure to build up gradually.

Inlet/outlet head pipe

Diameter too small.

Pipe work unsupported.

Inlet pipe work from low point in system, allowing bulk water to collect and enter the dryer.

Electrical controller

Incorrect fuse fitted or fuse blown. Check the plug and fuse located on top of the controller back plate inside the dryer front shroud.

Additional Items

Use of non-authorized components.

Untrained / unauthorized maintenance / installation personnel used.

Increase in air consumption without relation to the flow capacity of the dryer.

Purging the dryer with cleaning agents that could damage the components or the desiccant.

Covers removed or loose during operation.

Failure to carry out a service when indicated by the dryer service light.

Do not allow the dryer to flow air unless powered up, switched on and cycling. Resulting effect could be desiccant contamination; requiring replacement desiccant cartridges.



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